



NSF Product and Service Listings

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NSF/ANSI STANDARD 61 Drinking Water System Components - Health Effects

NOTE: Unless otherwise indicated for Materials, Certification is only for the Water Contact Material shown in the Listing. Click here for a list of [Abbreviations used in these Listings.](#)

RS Lining Systems, LLC

105 Woodwinds Industrial Court
Cary, NC 27511
United States

919-481-1977

[Visit this company's website](#)

Facility : # 1

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Pipe Liner - Immediate Return to Service RS BlueLine@[1] [2]	>= 6"	CLD 23	EPOXY

[1] Certified for use with MaxPox 8D/480D epoxy resin/hardener for immediate return to service.

[2] Final Cure Time and Temperature: Cure Method #1: Resin is mixed and applied using vacuum saturation to the liner, then cured by a hot water cure for a minimum of 5 hours at 70°C. After the hot water cure, lined pipes are subject to an ambient cure for 118 hours. Cure Method #2: Resin is mixed and applied using vacuum saturation to the liner, then cured by a steam water cure for a minimum of 3 hours at 80°C. After the steam cure, lined pipes are subject to an ambient cure for 118 hours.
Special Comments: Mix ratio of resin to hardener is 78% Part A and 22% Part B by weight for MaxPox 8D/480D. Mix thoroughly for a minimum of 3 minutes at 200 rpm.

Number of matching Manufacturers is 1

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